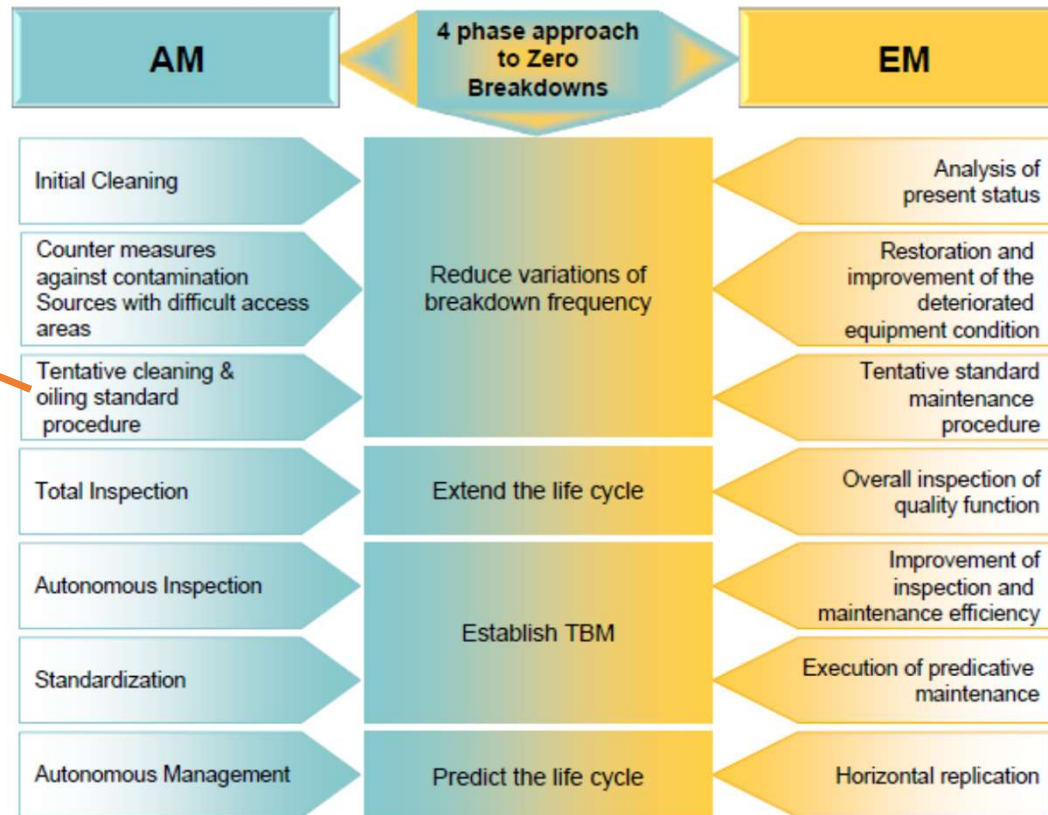


Introduction to Total Preventative Maintenance

3rd Stage of Integration of EM and AM

6-7 AM-EM 7 STEP INTEGRATION



AM STEP 3: Establish AM Standards

1. Prepare tentative AM standards
2. Understand Root Cause Analysis
3. Mark Inspection Points
4. Train in lubrication

Clean Inspect Standard

Sign-Off Sheet

EM STEP 3: Establish PM Standards

1. Train operators on Root Cause Analysis
2. Perform Predictive Maintenance
3. Perform Condition-based Maintenance (MTBF, MTTR)
4. Invest in tools (MP Data, Corrective Maintenance)
5. Train operators in lubrication

PMs

Training

Crucial Metrics changing